Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2573
Job Sheet 192897

Part No: D2573 **Job Qty:** 16 pcs
Part Name: Saddle, Aft, Out
Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 4/3/19 **Job Tracking No:**
Due Date: 5/1/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:** orelh 14605
Note: DWG REV F IPP: I As Per RevE 06-01-27 JLM
Ship Via:

Bill of Materials

90 - Issue S/N Haas- **Job Routing** SBL 19/05/02

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Standard Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	**HAAS 4 Axis** B4B	16 pcs		5/1/19	1.01	26.67	HAAS - 1		
							HAAS - 2		
							HAAS - 3 B4B		SBL 19/05/07
							HAAS - 4		
110	**Conventional Mill - 1 - B4B**	16 pcs		5/1/19	0.00	2.67	Conventional Mill - 1 - B4B		SBL 19/05/07
							Conventional Mill - 2 - B4B		
120	**QC 2**	16 pcs		5/1/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 56		

DART AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632 – 5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S177313
Part: D2573
Job No: 192897
Serial No/Batch: S177313
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 05/02/19

					QC 2 - 57	SBL 14/05/07
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
130	**QC 8**	16 pcs	5/1/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	K 9/05/08
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
140	**Handfinish - 1-1 Chemical-B4B**	16 pcs	5/1/19	0.00 0.75	Handfinish - 1 - 1 - B4B	BE-B 19-05-08
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	
					Handfinish - 1 - 4 - B4B	
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	
					Handfinish - 1 - 11 - B4B	
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	

					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
150	**Powdercoat - 1 White GI(A)- B4B** M151744. START: 11:30 OUT: 300 FINISH: 1150.	16 pcs	5/1/19	0.00 0.61	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	BL 19-5-9
					Powdercoat - 4 - B4B	
160	**QC 3**	16 pcs	5/1/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	DAS
					QC 3 - 40	MAY 0 9 2019 40
					QC 3 - 19	9-89
170	**Packaging 3-1 - Stock - B4B**	16 pcs	5/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B ST 398 58	MAY 0 9 2019
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	

					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
180 **QC 21 - SA**	16 pcs	5/1/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAS 21
					QC 21 - SA - 53	

Part Op Descriptions:
100 - (HAAS CNC vertical machine #1) Program Batch No. S177313
110 - (Manufacture as per dwg) Machine keyway as per dwg D2573 & D2574
130 - (QC8- Inspect parts - second check)
140 - (Chemical Conversion Coat per QSI005 4.1)
150 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____
160 - (QC3- Inspect Part Finish)
170 - (Identify as per dwg & Stock Location:_____)
180 - (QC21- Final Inspection - Work Order Release)

MAY 09 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6101-007	Saddle Billet	16 pcs (1 ea)	100-HAAS 4 Axis	4X S1666593 12X S175543

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-HAAS 4 Axis	D6101-007	16	71	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle, Aft Outboard	0.438Inches + 0.005 - 0.000	0.443 0.438		
2	Saddle, Aft Outboard	1.745Inches + 0.010 - 0.000	1.755 1.745		
3	Saddle, Aft Outboard	3.495Inches + 0.010 - 0.000	3.505 3.495		
4	Saddle, Aft Outboard	1.745Inches + 0.010 - 0.000	1.755 1.745		
5	Saddle, Aft Outboard	7.990Inches + 0.020 - 0.000	8.010 7.990		
6	Saddle, Aft Outboard	0.490Inches + 0.020 - 0.000	0.510 0.490		
7	Saddle, Aft Outboard	0.257Inches + 0.005 - 0.000	0.262 0.257		
8	Saddle, Aft Outboard	0.375Inches + 0.005 - 0.000	0.380 0.375		
9	Saddle, Aft Outboard	0.490Inches + 0.020 - 0.000	0.510 0.490		
10	Saddle, Aft Outboard	1.174Inches + 0.010 - 0.000	1.184 1.174		
11	Saddle, Aft Outboard	0.558Inches + 0.020 - 0.000	0.578 0.558		
12	Saddle, Aft Outboard	1.174Inches + 0.010 - 0.000	1.184 1.174		
13	Saddle, Aft Outboard	1.365Inches + 0.010 - 0.000	1.375 1.365		
14	Saddle, Aft Outboard	2.495Inches + 0.010 - 0.000	2.505 2.495		
15	Saddle, Aft Outboard	4.119Inches + 0.010 - 0.000	4.129 4.119		
16	Saddle, Aft Outboard	0.115Inches + 0.020 - 0.000	0.135 0.115		
17	Saddle, Aft Outboard	0.115Inches + 0.020 - 0.000	0.135 0.115		
18	Saddle, Aft Outboard	0.240Inches + 0.020	0.260		

			- 0.000	0.240
19	Saddle, Aft Outboard	0.115Inches	+ 0.020 - 0.000	0.135 0.115
20	Saddle, Aft Outboard	0.178Inches	+ 0.020 - 0.000	0.198 0.178
21	Saddle, Aft Outboard	3.210Inches	+ 0.040 - 0.000	3.250 3.210
22	Saddle, Aft Outboard	0.230Inches	+ 0.020 - 0.000	0.250 0.230
23	Saddle, Aft Outboard	0.115Inches	+ 0.020 - 0.000	0.135 0.115
24	Saddle, Aft Outboard	0.308Inches	+ 0.005 - 0.000	0.313 0.308
25	Saddle, Aft Outboard	0.760Inches	+ 0.005 - 0.000	0.765 0.760
26	Saddle, Aft Outboard	0.352Inches	+ 0.020 - 0.000	0.372 0.352
27	Saddle, Aft Outboard	0.470Inches	+ 0.060 - 0.000	0.530 0.470
28	Saddle, Aft Outboard	0.615Inches	+ 0.020 - 0.000	0.635 0.615
29	Saddle, Aft Outboard	0.053Inches	+ 0.020 - 0.000	0.073 0.053
30	Saddle, Aft Outboard	0.240Inches	+ 0.020 - 0.000	0.260 0.240
31	Saddle, Aft Outboard	1.500Inches	+ 0.020 - 0.000	1.520 1.500
32	Saddle, Aft Outboard	0.115Inches	+ 0.020 - 0.000	0.135 0.115
33	Saddle, Aft Outboard	0.240Inches	+ 0.040 - 0.000	0.280 0.240
34	Saddle, Aft Outboard	0.240Inches	+ 0.020 - 0.000	0.260 0.240
35	Saddle, Aft Outboard	2.000Inches	+ 0.020 - 0.000	2.020 2.000
36	Saddle, Aft Outboard	0.023Inches	+ 0.020 - 0.000	0.043 0.023

Plex 4/3/19 1:15 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

DART AEROSPACE

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only ☐

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐
Machining ☐ Small Fab ☐ Prod. Eng. Coor. ☐ Water Jet ☐
Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐
Quality ☐

Date :	Sequence #:	QTY Affected :	**MRB (QSI042)**

Description Work Order Deviation	**Disposition**	**Completed By**
		Lead hand / Supervisor
		QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Presservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong
☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance
☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing
☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish
☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread
☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	

Other/Details:

DART AEROSPACE LTD	Work Order:	192897
Description: Saddle, Aft Outboard	Part Number:	D2573
Inspection Dwg: D2573 Rev. F		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2573 Rev. E and record below:

				Recorded Actual Dimensions					
Dim	**Min**	**Max**	**Go/No Go Gauge**	**1**	**2**	**3**	**4**	**By**	**Date**
A	0.438	0.443		.438	0.438	0.438	0.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		8.000	8.000	8.000	8.000		
F	0.490	0.510		.501	0.501	0.501	0.505		
G	0.257	0.262		.258	.258	.258	.258		
H	0.375	0.380		.376	.376	.376	.376		
I	0.490	0.510		.501	.502	.503	0.5035		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		.569	.570	.571	0.570=		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.365	1.375		1.370	1.370	1.370	1.370		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	4.119	4.129		4.125	4.124	4.124	4.124		
P	0.115	0.135		.126	.128	.125	0.132		
Q	0.115	0.135		.125	.125	.127	.126		
R	0.240	0.260		.252	.252	.252	.252		
S	0.115	0.135		.130	.128	.128	0.130		
T	0.178	0.198		.188	.188	.188	.188		
U	3.210	3.250		3.230	3.230	3.230	3.230		
V	0.230	0.250		.240	.240	.240	0.249		
W	0.115	0.135		.133	.133	.133	0.133		
X	0.308	0.313		.311	0.311	0.311	0.311		
Y	0.760	0.765		.760	0.760	0.760	0.760		
Z	0.352	0.372		.365	0.364	0.363	0.363		
AA	0.470	0.530		.500	.500	.500	.500		
AB	0.615	0.635		.625	0.627	0.627	0.626		
AC	0.053	0.073		.065	.067	.066	0.067		
AD	0.240	0.260		.250	.250	.250	0.2495		
AE	1.500	1.520		1.510	1.510	1.510	1.510		
AF	0.115	0.135		.122	.124	.125	0.125		
AG	0.240	0.280		.250	.248	.248	0.250		
AH	0.240	0.260		.249	.251	.250	0.250		
AI	2.000	2.020		2.000	2.000	2.000	2.000		
AJ	0.023	0.043		.033	0.033	0.033	0.033		
Accept/Reject									

Measured by:	SJBC / VH	Audited by	JM
Date:	19/05/02 / 19/5/14	Date:	19/05/08

Rev	Date	Change	Revised by	Approved
B	02.09.26	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	

DART AEROSPACE LTD	Work Order:	192 897
Description: Saddle, Aft Outboard	Part Number:	D2573
Inspection Dwg: D2573 Rev. F		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2573 Rev. E and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	~~1~~ 5	~~2~~ 6	~~3~~ 7	~~4~~ 8	By	Date
A	0.438	0.443		0.438	0.438	0.438	0.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		8.000	8.001	8.001	8.000		
F	0.490	0.510		0.504	0.503	0.505	0.504		
G	0.257	0.262		.258	0.258	0.258	0.258		
H	0.375	0.380		.376	0375	0.375	0.375		
I	0.490	0.510		0.5015	0.5015	0.5025	0.50025		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		0.568	0.5695	0.568	0.568		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.365	1.375		1.370	1.370	1.370	1.370		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	4.119	4.129		4.124	4.124	4.124	4.124		
P	0.115	0.135		0.132	0.132	0.133	0.131		
Q	0.115	0.135		.126	0.126	0.126	0.126		
R	0.240	0.260		.251	0.252	0.252	0.252		
S	0.115	0.135		0.130	0.130	0.130	0.125		
T	0.178	0.198		.188	0.188	0.188	0.188		
U	3.210	3.250		3.220	3.230	3.230	3.230		
V	0.230	0.250		0.242	0.240	0.240	0.236		
W	0.115	0.135		0.130	0.130	0.132	0.125		
X	0.308	0.313		0.311	0.3115	0.312	0.3115		
Y	0.760	0.765		0.760	0.760	0.760	0.760		
Z	0.352	0.372		0.363	0.363	0.363	0.363		
AA	0.470	0.530		.500	0.500	0.500	0.500		
AB	0.615	0.635		0.627	0.626	0.627	0.627		
AC	0.053	0.073		0.065	0.065	0.065	0.065		
AD	0.240	0.260		0.252	0.249	0.249	0.250		
AE	1.500	1.520		1.510	1.510	1.510	1.510		
AF	0.115	0.135		0.130	0.130	0.130	0.130		
AG	0.240	0.280		0.250	0.250	0.250	0.248		
AH	0.240	0.260		0.260	0.260	0.260	0.260		
AI	2.000	2.020		2.000	2.000	2.000	2.000		
AJ	0.023	0.043		0.033	0.033	0.033	0.033		
Accept/Reject									

Measured by:	VHS
Date:	19/5/14

Audited by	JWL
Date:	19/05/08

Rev	Date	Change	Revised by	Approved
B	02.09.26	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	

DART AEROSPACE LTD	Work Order:	192 897
Description: Saddle, Aft Outboard	Part Number:	D2573
Inspection Dwg: D2573 Rev. F		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2573 Rev. E and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1 9	2 10	3 11	4 12	By	Date
A	0.438	0.443		0.438	0.438	.438	.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		7.9995	7.999	7.999	7.999		
F	0.490	0.510		0.504	0.505	.499	.503		
G	0.257	0.262		0.258	0.258	0.258	0.253		
H	0.375	0.380		0.375	0.375	0.375	0.375		
I	0.490	0.510		0.5015	0.5015	0.5015	0.501		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		0.5685	0.569	0.568	0.5685		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.365	1.375		1.370	1.370	1.370	1.370		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	4.119	4.129		4.124	4.124	4.124	4.124		
P	0.115	0.135		0.130	0.130	0.131	0.130		
Q	0.115	0.135		0.126	0.126	0.126	0.126		
R	0.240	0.260		0.251	0.252	0.253	0.251		
S	0.115	0.135		0.125	0.125	0.126	0.125		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	3.210	3.250		3.230	3.230	3.230	3.230		
V	0.230	0.250		0.237	0.236	0.237	0.237		
W	0.115	0.135		0.125	0.125	0.125	0.125		
X	0.308	0.313		0.311	0.311	.312	.311		
Y	0.760	0.765		0.760	0.760	.760	.760		
Z	0.352	0.372		0.365	0.364	.364	.365		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.627	0.627	.625	.625		
AC	0.053	0.073		0.068	0.067	0.066	0.066		
AD	0.240	0.260		0.250	0.246	0.246	0.247		
AE	1.500	1.520		1.510	1.510	1.510	1.510		
AF	0.115	0.135		0.130	0.130	0.130	0.130		
AG	0.240	0.280		0.250	0.250	0.250	0.250		
AH	0.240	0.260		0.260	0.260	0.260	0.260		
AI	2.000	2.020		2.000	2.000	2.000	2.000		
AJ	0.023	0.043		0.033	0.033	.033	.033		
Accept/Reject									

Measured by:		Audited by	
Date:	19/5/6	Date:	19/05/07

Rev	Date	Change	Revised by	Approved
B	02.09.26	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	

DART AEROSPACE LTD	Work Order:	142 897
Description: Saddle, Aft Outboard	Part Number:	D2573
Inspection Dwg: D2573 Rev. F		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2573 Rev. E and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1 13	2 14	3 15	4 16	By	Date
A	0.438	0.443		.438	.438	.438	.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.7500	1.750	1.750	1.750		
E	7.990	8.010		8.000	8.000	7.999	7.999		
F	0.490	0.510		.504	.500	.500	.502		
G	0.257	0.262		0.258	.258	.258	.258		
H	0.375	0.380		0.375	.375	.375	.375		
I	0.490	0.510		.500	.561	.503	.503		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		.569	.569	.570	.571		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.365	1.375		1.370	1.370	1.370	1.370		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	4.119	4.129		4.124	4.124	4.124	4.124		
P	0.115	0.135		.132	.130	.130	.126		
Q	0.115	0.135		.126	.126	.125	.127		
R	0.240	0.260		.252	.254	.253	.254		
S	0.115	0.135		.125	.126	.127	.128		
T	0.178	0.198		0.188	.188	.188	.188		
U	3.210	3.250		3.230	3.230	3.230	3.230		
V	0.230	0.250		.235	.236	.235	.236		
W	0.115	0.135		.129	.130	.132	.132		
X	0.308	0.313		.311	.310	.311	.310		
Y	0.760	0.765		.760	.760	.760	.760		
Z	0.352	0.372		.364	.364	.364	.364		
AA	0.470	0.530		0.500	.500	.500	.500		
AB	0.615	0.635		.625	.625	.625	.625		
AC	0.053	0.073		.067	.067	.065	.067		
AD	0.240	0.260		.245	.249	.249	.248		
AE	1.500	1.520		1.510	1.510	1.510	1.510		
AF	0.115	0.135		.126	.127	.124	.122		
AG	0.240	0.280		0.250	.250	.250	.250		
AH	0.240	0.260		.245	.248	.248	.246		
AI	2.000	2.020		2.000	2.000	2.000	2.000		
AJ	0.023	0.043		.033	.033	.033	.033		
Accept/Reject									

Measured by:	SBL
Date:	19/05/07

Audited by	
Date:	19/05/08

Rev	Date	Change	Revised by	Approved
B	02.09.26	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
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F	13.03.07	Dwg Rev updated	KJ	